



M-6280 Hot Applied Butyl Sealant

Description

M-6280 is a hot applied butyl sealant for use in the fields of auto-door water seal. The M-6280 provides chemical, heat and weather resistance durable bonding and sealing with no aid of primer on painted body and plastic films.

Typical Properties- (Not a Specification)

Color:	Black
Specific Gravity:	1.26
Non volatile Content(%):	99.9
Needle penetration:	54
Peel Adhesion(Kgf/4 mm):	0.6

Application

The M-6280 is compatible with commercial robotic sealant applicator systems equipped with high viscosity dispensing systems with capability of preheating the M-6280 in pails or drums. It can be extruded in a triangular or round shape bead with no sag. Unlike other hot applied butyl sealants, the M-6280 can be applied at temperatures under 100° C.

The M-6280 provides an excellent workability of PE film application. PE films bonded to auto-door can be repositioned due to the unique thixotropic properties of the M-6280.



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Shelf Life

One (1) year after date of manufacture, when stored at room temperature in **original** unopened container.

Safety Precautions

Follow good manufacturing and handling practices. For additional health and safety information, consult a Material Safety Data Sheet.

Availability

6 gallon pails

55 gallon drums