



Sealant Division 103 Kuhlman Drive Versailles, KY., 40383

WS-151 Primerless to Paint Windshield Adhesive

Description

WS-151 is a one-part, moisture cure, primerless to paint, Direct Glazing urethane adhesive used for bonding stationary glass, such as windshield, backlite, and side glass in automobiles.

This adhesive cures at room temperature by reaction with moisture in the air to a high tensile elastomer that provides permanent bonding of window glass to un-primed automobile bodies.

Typical Properties-(Not a Specification)

Color	Black
Specific Gravity	1.28
Weight per Gallon, lbs.	10.7
Consistency	Pumpable heavy paste
Solids Content %	99.7
Thixotropy	Non sag, No slump
Tack-free times, minutes @20°C, 65%RH	30
Hardness, Shore A	60
Tensile Strength, Kg/cm ²	60
Ultimate Elongation, %	400
Shear Adhesion, Kg/cm ²	63
Weather Resistance – 2 year Florida	Excellent

Shelf Life

Six (6) months after date of manufacture, when stored at room temperature in original unopened container.

Storage and Handling

Store in cool, dry area. See Safety Section for safe handling instructions.

Availability

The product is packaged: 54 gallons net product in 55 gallon drum
4 gallons net product in 5 gallon pail
400 grams net product in cartridge

The product is manufactured and shipped from our Versailles, Kentucky plant.

